

### WST PULSE PLATING SYSTEMS FOR ELECTROPLATING

- Higher throughput, decreased cycle times: faster metal deposition rate
- Substantial improvement in throwing power and surface distribution at higher current densities
- Capital equipment savings: enhanced throughput of existing equipment
- Reduced process engineering- concurrent multiple frequencies provide wider operating window virtually eliminating ongoing process engineering

• 5-Year Waranty





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#### **Rectifier Division**

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# Pulse Plating made simple.

Varying thicknesses, aspect ratios, surface features (line widths and spaces) ALL run with an identical waveform (recipe)! Can your system do that?







d: 6ml diameter, 4ml deep

#### **WST System Specifications**

- Standard single or dual output systems from 100A to 1000A/output (side).
- Customized sizes for higher currents or multiple synchronized outputs.
- Input voltages for worldwide compatibility, in the range of 100VAC 480VAC, 50/60Hz, single or 3-phase, depending on output power rating.
- Control interface: Via RS-232/RS485 and analog I/O: Full local or remote.
- Control mode: Constant current, constant voltage with auto crossover.
- Onboard computer stores downloaded recipes in the event of power failure.
- Recipe readback enables user to verify recipe presently in operation.
- Cooling: Water or air cooled with standard operating temperatures 0°C 40°C

#### **WST System Benefits**

- Ability to save \$ by purchasing DC units first and adding pulse later.
- Pulse Process Engineering Support.
- Enhanced physical properties, i.e. ductility, elongation and tensile strength.
- Lower total installation costs, no need for coaxial cabling, etc.
- Manufactured at ISO9001:1994 Certified Factory.
- Five (5) Year Factory Warranty.
- Regional service centers worldwide.



### Baker Technology's WST™ Multi-Frequency Pulse System



0.247" (6.3 mm) Panel Thickness 0.029" (0.74 mm) Hole Diameter 8.5:1 Aspect Ratio

 $\begin{array}{l} \mbox{1:1 surface/hole ratio} \\ \mbox{2 mil (51 $\mu$m) copper (hole center)} \\ \mbox{+/- 0.0002" (5 $\mu$m) Thickness Tolerance} \\ \mbox{Plated for 180 minutes at 20 ASF (2 ASD)} \end{array}$ 

This and other complex panel types:

- Processed concurrently 24/7 on older PAL line
- $\bullet$  >90% of panel types run with a single multifrequency recipe
- Eight (8) Panels Across (18"x24") (460 mm x 610 mm)
- Mild Air Agitation
- 1.5" (38 mm) Total Horizontal Mechanical Agitation Stroke
- Floating Panel Shields

For Further Information Contact:

Power Products Division 760.233.0382 x301 powerproducts@bakertech.com

Corporate Office 310.458.1752



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- Eight (8) Panels Across (18"x24") (460 mm x 610 mm)
- Mild Air Agitation
- 1.5" (38 mm) Total Horizontal Mechanical Agitation Stroke
- Floating Panel Shields
- 0.145" (3.68 mm) panel thickness
- $\bullet$  ..1.1 mil (28  $\mu\text{m}$ ) copper deposit
- ...Plated for 150 minutes at 15 ASF
- 0.010" Hole Diameter (0.25 mm)
- 14.5:1 Aspect Ratio
- 1:1 surface/hole ratio

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0.009" x 0.009" blind via (230 x 230  $\mu\text{m})$ 



0.006" x 0.004" blind via (150 x 100  $\mu\text{m})$ 





## Baker Technology's WST™



Multi-Frequency Pulse System

0.334" (8.5 mm) Panel Thickness 0.022" (0.56 mm) Hole Diameter 15:1 Aspect Ratio

1.5 mil (38 μm) copper (surface)
1.4 mil (36 μm) copper (hole center)\*\*
1.1:1 surface/hole ratio
Plated for 180 minutes at 18 ASF (1.8 ASD)

\*\*Approx. 130 minutes for 1 mil (25  $\mu\text{m})$  in hole center

- Basic copper plating cell design (NOT optimized for pulse plate!)
- Mild Air Agitation
- 1.5" (38 mm) total horizontal stroke
- No airless/eductor agitation

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## Baker Technology's WST™



0.153" (3.89 mm) Panel Thickness 0.014" (0.36 mm) Hole Diameter 11:1 Aspect Ratio

**Multi-Frequency Pulse System** 

0.75 mil (19  $\mu$ m) copper (surface) 0.9 mil (23  $\mu$ m) copper (hole center) 0.9:1 surface/hole ratio Plated for 75 minutes at 20 ASF (2 ASD)

- Basic copper plating cell design (NOT optimized for pulse plate!)
- Airless eductor agitation
- 1.5" (38 mm) total horizontal stroke,
- Solution turnover, no filtration
- 7" (180 mm) anode-cathode spacing (face to face)

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